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NTC thermistors for temperature measurement

SMD NTC thermistors

Series/Type:	Standard series
Ordering code:	B57*V2
Date:	2024-03-12
Version:	3

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B57*V2

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Applications

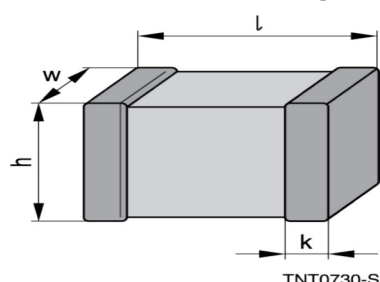
Temperature measurement and compensation for

- charging control of battery packs in portable devices
- air-conditioning and heating control systems
- contrast optimization in LCDs displays
- consumer appliances
- fire alarm
- industrial automation
- smart meter
- healthcare
- temperature control in LED modules.

Features

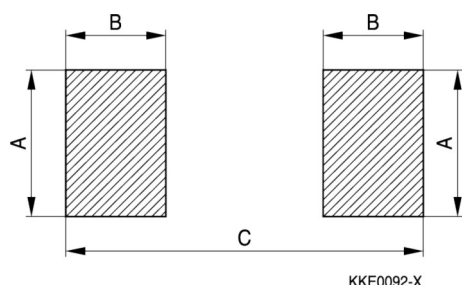
- Multilayer SMD NTC thermistor with nickel barrier termination (AgNiSn)
- Excellent long-term aging stability in high temperature and high humidity environment
- Accurate temperature sensing up to 125 °C
- 100% Pb free, RoHS and UL compliant (E69802)
- Narrow tolerances

Dimensional drawing



Case size EIA/mm	l mm	w mm	h mm	k mm
0402/1005	1.0 ± 0.1	0.5 ± 0.05	0.6 max.	0.25 ± 0.15
0603/1608	1.6 ± 0.15	0.8 ± 0.15	0.9 max.	0.35 ± 0.15
0805/2012	2.0 ± 0.2	1.25 ± 0.15	1.3 max.	0.5 ± 0.25

Recommended solder pad layout



Case size EIA/mm	A mm	B mm	C mm
0402/1005	0.6	0.6	1.7
0603/1608	1.0	1.0	3.0
0805/2012	1.3	1.2	3.4

NTC thermistors for temperature measurement

B57*V2

SMD NTC thermistors

Standard series

General technical data, case size 0402 (1005)

Operating temperature	T_{op}	-55 ... 125	°C
Maximum power (at 25 °C, on PCB)	$P_{25}^{(1)}$	150	mW
Rated temperature	T_R	25	°C
Dissipation factor (on PCB)	$\delta_{th}^{(1)}$	approx. 2.5	mW/K
Thermal cooling time constant (on PCB)	$\tau_c^{(1)}$	approx. 3	s
Heat capacity	$C_{th}^{(1)}$	approx. 7.5	mJ/K
Weight of component		approx. 2	mg

1) Depends on mounting situation

Electrical specifications and ordering codes, case size 0402 (1005)

R_{25} k Ω	$\Delta R_R/R_R$ %	$B_{25/50}$ K	$B_{25/85}$ K	$B_{25/100}$ K	Ordering code
4.7	±5	3940	3980	4000 ±3%	B57221V2472J060
10	±0.5, ±1, ±3, ±5	3380	3435	3455 ±1%	B57230V2103+260
10	±5	3940	3980	4000 ±3%	B57221V2103J060
47	±5	3940	3980	4000 ±3%	B57221V2473J060
47	±1, ±3, ±5	4050	4108	4131 ±1%	B57250V2473+660
100	±1, ±3, ±5	4250	4311	4334 ±1%	B57250V2104+360

+ = Resistance tolerance D = ±0.5%, F = ±1%, G = ±2%, H = ±3%, J = ±5%

NTC thermistors for temperature measurement

B57*V2

SMD NTC thermistors

Standard series

General technical data, case size 0603 (1608)

Operating temperature	T_{op}	-55 ... 125	°C
Maximum power (at 25 °C, on PCB)	$P_{25}^{(1)}$	180	mW
Rated temperature	T_R	25	°C
Dissipation factor (on PCB)	$\delta_{th}^{(1)}$	approx. 3	mW/K
Thermal cooling time constant (on PCB)	$\tau_c^{(1)}$	approx. 4	s
Heat capacity	$C_{th}^{(1)}$	approx. 12	mJ/K
Weight of component		approx. 6	mg

1) Depends on mounting situation

Electrical specifications and ordering codes, case size 0603 (1608)

R_{25} k Ω	$\Delta R_R/R_R$ %	$B_{25/50}$ K	$B_{25/85}$ K	$B_{25/100}$ K	Ordering code
1.0	$\pm 3, \pm 5$	3940	3980	4000 $\pm 3\%$	B57321V2102+060
2.2	$\pm 3, \pm 5$	3940	3980	4000 $\pm 3\%$	B57321V2222+060
4.7	$\pm 3, \pm 5$	3590	3635	3650 $\pm 3\%$	B57301V2472+060
10	± 0.5	3380	3435	3455 $\pm 0.7\%$	B57334V2103D260
10	$\pm 1, \pm 3, \pm 5$	3380	3435	3455 $\pm 1\%$	B57330V2103+260
10	$\pm 3, \pm 5$	3590	3635	3650 $\pm 3\%$	B57301V2103+060
10	$\pm 3, \pm 5$	3940	3980	4000 $\pm 3\%$	B57321V2103+060
10	$\pm 3, \pm 5$	4386	4455	4480 $\pm 3\%$	B57371V2103+060
22	$\pm 3, \pm 5$	3940	3980	4000 $\pm 3\%$	B57321V2223+060
22	$\pm 3, \pm 5$	4386	4455	4480 $\pm 3\%$	B57371V2223+060
47	$\pm 3, \pm 5$	3940	3980	4000 $\pm 3\%$	B57321V2473+060
47	$\pm 1, \pm 3, \pm 5$	4050	4108	4131 $\pm 1.5\%$	B57357V2473+660
47	$\pm 3, \pm 5$	4050	4108	4131 $\pm 2\%$	B57358V2473+560
47	$\pm 3, \pm 5$	4386	4455	4480 $\pm 3\%$	B57371V2473+060
68	$\pm 3, \pm 5$	4386	4455	4480 $\pm 3\%$	B57371V2683+060
100	$\pm 1, \pm 3, \pm 5$	4200	4260	4282 $\pm 1\%$	B57350V2104+460
100	$\pm 3, \pm 5$	4250	4311	4334 $\pm 2\%$	B57358V2104+360
100	$\pm 1, \pm 3, \pm 5$	4386	4455	4480 $\pm 1\%$	B57374V2104+060
100	$\pm 3, \pm 5$	4386	4455	4480 $\pm 3\%$	B57371V2104+060
470	$\pm 3, \pm 5$	4386	4455	4480 $\pm 3\%$	B57371V2474+060

+ = Resistance tolerance F = $\pm 1\%$, G = $\pm 2\%$, H = $\pm 3\%$, J = $\pm 5\%$

NTC thermistors for temperature measurement

B57*V2

SMD NTC thermistors

Standard series

General technical data, case size 0805 (2012)

Operating temperature	T_{op}	-55 ... 125	°C
Maximum power (at 25 °C, on PCB)	$P_{25}^{(1)}$	210	mW
Rated temperature	T_R	25	°C
Dissipation factor (on PCB)	$\delta_{th}^{(1)}$	approx. 3.5	mW/K
Thermal cooling time constant (on PCB)	$\tau_c^{(1)}$	approx. 10	s
Heat capacity	$C_{th}^{(1)}$	approx. 35	mJ/K
Weight of component		approx. 13	mg

1) Depends on mounting situation

Electrical specifications and ordering codes, case size 0805 (2012)

R_{25} k Ω	$\Delta R_R/R_R$ %	$B_{25/50}$ K	$B_{25/85}$ K	$B_{25/100}$ K	Ordering code
1.0	$\pm 3, \pm 5$	3940	3980	4000 $\pm 3\%$	B57421V2102+062
1.5	$\pm 3, \pm 5$	3940	3980	4000 $\pm 3\%$	B57421V2152+062
2.2	$\pm 3, \pm 5$	3940	3980	4000 $\pm 3\%$	B57421V2222+062
3.3	$\pm 3, \pm 5$	3940	3980	4000 $\pm 3\%$	B57421V2332+062
4.7	± 5	3590	3635	3650 $\pm 3\%$	B57401V2472J062
4.7	$\pm 3, \pm 5$	4386	4455	4480 $\pm 3\%$	B57471V2472+062
6.8	$\pm 3, \pm 5$	4386	4455	4480 $\pm 3\%$	B57471V2682+062
10	$\pm 1, \pm 3, \pm 5$	3380	3435	3455 $\pm 1\%$	B57430V2103+262
10	$\pm 3, \pm 5$	3590	3635	3650 $\pm 3\%$	B57401V2103+062
10	$\pm 3, \pm 5$	3940	3980	4000 $\pm 3\%$	B57421V2103+062
10	$\pm 3, \pm 5$	4386	4455	4480 $\pm 3\%$	B57471V2103+062
15	± 5	3940	3980	4000 $\pm 3\%$	B57421V2153J062
22	$\pm 3, \pm 5$	3940	3980	4000 $\pm 3\%$	B57421V2223+062
22	$\pm 3, \pm 5$	4386	4455	4480 $\pm 3\%$	B57471V2223+062
33	$\pm 3, \pm 5$	3940	3980	4000 $\pm 3\%$	B57421V2333+062
33	$\pm 3, \pm 5$	4386	4455	4480 $\pm 3\%$	B57471V2333+062
47	$\pm 3, \pm 5$	3940	3980	4000 $\pm 3\%$	B57421V2473+062
47	$\pm 3, \pm 5$	4386	4455	4480 $\pm 3\%$	B57471V2473+062
100	$\pm 3, \pm 5$	4386	4455	4480 $\pm 3\%$	B57471V2104+062
470	$\pm 3, \pm 5$	4386	4455	4480 $\pm 3\%$	B57471V2474+062

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NTC thermistors for temperature measurement

B57*V2

SMD NTC thermistors

Standard series

Reliability data

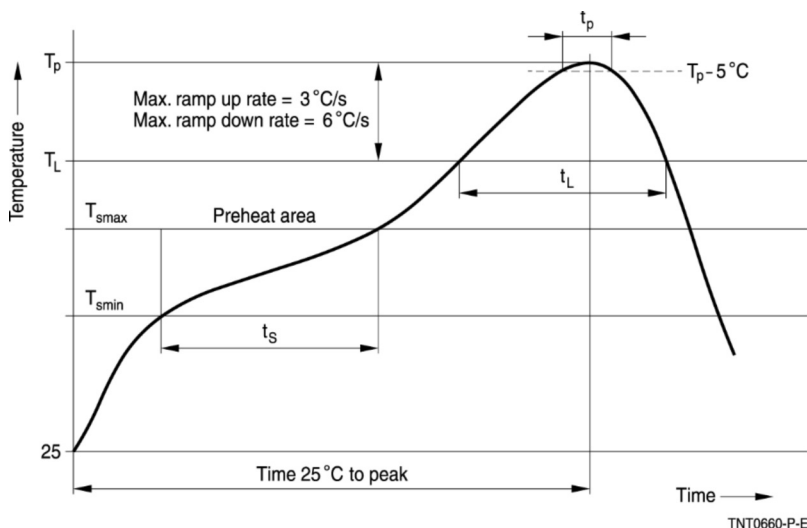
SMD NTC thermistors are tested in accordance with IEC 60068. The parts are mounted on a standardized PCB in accordance with IEC 60539-1.

Test	Standard	Test conditions	DR ₂₅ /R ₂₅ (typical)	Remarks
Storage in dry heat	IEC 60068-2-2 JIS C 0021	Storage at upper category temperature T: (125 ±2) °C t: 1000 h	< 2%	
Storage in damp heat, steady state	IEC 60068-2-78 JIS C 0022	Temperature of air: (40 ±2) °C Relative humidity of air: (93 +2/-3) % Duration: 56 days	< 2%	
Rapid temperature cycling	IEC 60068-2-14 JIS C 0025	Lower test temperature: -55 °C Upper test temperature: 125 °C Number of cycles: 100	< 2%	
Endurance		P _{max} : 0402: 150 mW, 0603: 180 mW, 0805: 210 mW T: (65 ±2) °C t: 1000 h	< 2%	
Solderability	IEC 60068-2-58 JIS C 0054	Solderability: (215 ±3) °C, (3 ±0.3) s (245 ±5) °C, (3 ±0.3) s Resistance to soldering heat: (260 ±5) °C, (10 ±1) s		95% of terminations wetted
Resistance drift after soldering		Reflow soldering profile	< 1%	

Recommended soldering profiles

Reflow soldering

Temperature ranges for reflow soldering acc. To IEC 60068-2-58 recommendations.



Profile feature		Sn-Pb eutectic assembly	Pb-free assembly
Preheat and soak			
- Temperature min	T_{smin}	100 °C	150 °C
- Temperature max	T_{smax}	150 °C	200 °C
- Time	t_s	60 ... 120 s	60 ... 120 s
Average ramp-up rate	T_{smax} to T_p	3 °C/ s max.	3 °C/ s max.
Liquidous temperature	T_L	183 °C	217 °C
Time at liquidous	t_L	40 ... 150 s	40 ... 150 s
Peak package body temperature	$T_p^{1)}$	215 °C ... 260 °C	235 °C ... 260 °C
Time (t_p) above ($T_p - 5$ °C)	t_p	10 ... 40 s	10 ... 40 s
Average ramp-down rate	T_p to T_{smax}	6 °C/ s max.	6 °C/ s max.
Time 25 °C to peak temperature		max. 8 minutes	max. 8 minutes

1) Depending on package thickness.

Note: All temperatures refer to topside of the package, measured on the package body surface.

Number of reflow cycles: 3

Iron soldering should be avoided hot air methods are recommended for repair purposes.

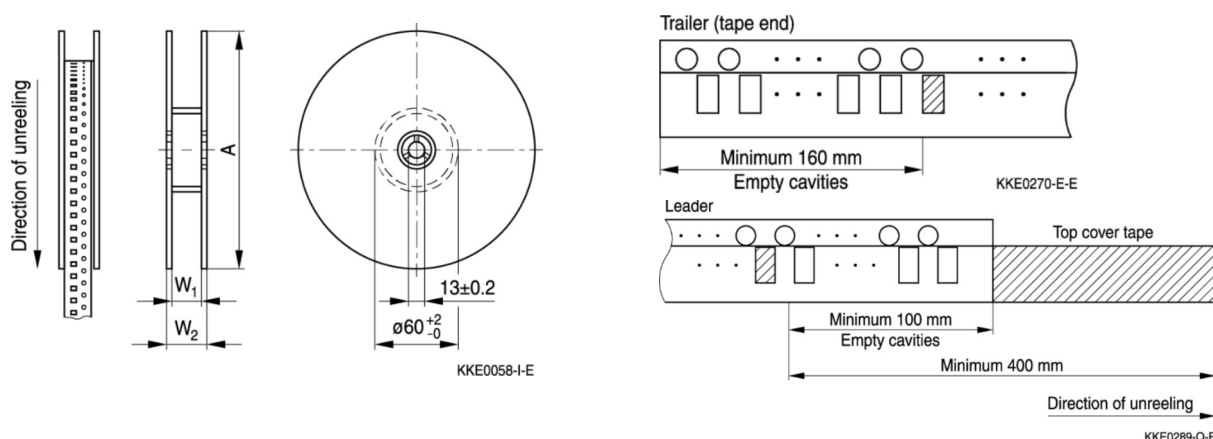
Recommended solder

Flux less Pb-free Sn (95.1 ... 96.0), Ag (3.0 ... 4.0), Cu (0.5 ... 0.9) solder is recommended.

Taping and packing

Tape and reel packing according to IEC 60286-3

Reel dimensions



		8-mm tape	
Definition	Symbol	180-mm reel	330-mm reel
Reel diameter	A	180 +0/-3	330 +0/-2.0
Reel width (inside)	W1	8.4 +1.5/-0	8.4 +1.5/-0
Reel width (outside)	W2	14.4 max.	14.4 max.

Packing units for discrete chips

Case size inch/mm	Chip thickness class				
		Cardboard tape W	Blister tape W	Ø 180-mm reel pcs.	Ø 330-mm reel pcs.
0402/1005	0.5 mm	8 mm	—	10000	50000
0603/1608	0.8 mm	8 mm	—	4000	16000
0805/2012	0.8 mm	—	8 mm	4000	16000
	1.2 mm	—	8 mm	3000	12000

Packing codes

The last two digits of the complete ordering code state the packing mode.

60 ≙ cardboard tape, 180-mm reel

62 ≙ blister tape, 180-mm reel

70 ≙ cardboard tape, 330-mm reel

72 ≙ blister tape, 330-mm reel

Cautions and warnings

Storage

- Store thermistors only in original packaging. Do not open the package before storage.
- Storage conditions in original packaging: storage temperature $-25\text{ }^{\circ}\text{C}$ to $+45\text{ }^{\circ}\text{C}$, relative humidity $\leq 75\%$ annual mean, 95% on max. 30 days in a year, dew precipitation and wetness are inadmissible.
- Do not store SMDs where they are exposed to heat or direct sunlight. Otherwise, the packing material may be deformed or SMDs may stick together, causing problems during mounting.
- Avoid contamination of thermistors surface during storage, handling and processing. Touching the metallization of unsoldered thermistors may change their soldering properties.
- Avoid storage of thermistor in harmful environments like corrosive gases (SO_x , Cl etc.)
- After opening the factory seals, such as polyvinyl-sealed packages, use the SMDs as soon as possible.
- Solder thermistors after shipment from TDK Electronics within the time specified:
SMD NTC thermistors with nickel-barrier termination: 12 months

Handling

- NTC thermistors must not be dropped. Chip-offs must not be caused during handling of NTCs.
- Components must not be touched with bare hands. Gloves are recommended.
- Avoid contamination of thermistor surface during handling.
- Washing processes may damage the product due to the possible static or cyclic mechanical loads (e.g. ultrasonic cleaning). They may cause cracks to develop on the product and its parts, which might lead to reduced reliability or lifetime.

Soldering

- Use resin-type flux or non-activated flux.
- Insufficient preheating may cause ceramic cracks.
- Rapid cooling by dipping in solvent is not recommended.
- Complete removal of flux is recommended.

Mounting

- When NTC thermistors are encapsulated with sealing material or over molded with plastic material, there must be no mechanical stress caused by thermal expansion during the production process (curing/overmolding process) and during later operation. The upper category temperature of the thermistor must not be exceeded. Ensure that the materials used (sealing compound and plastic material) are chemically neutral.
- Electrode must not be scratched before/during/after the mounting process.
- Contacts and housing used for assembly with thermistor have to be clean before mounting.
- Ensure that adjacent materials are designed for operation at temperatures comparable to the surface temperature of the thermistor. Be sure that surrounding parts and materials can withstand the temperature.
- Avoid contamination of thermistor surface during processing.

Operation

- Use thermistors only within the specified operating temperature range.
- Environmental conditions must not harm the thermistors. Use thermistors only in normal atmospheric conditions.

NTC thermistors for temperature measurement

B57*V2

SMD NTC thermistors

Standard series

- Contact of NTC thermistors with any liquids and solvents should be prevented. It must be ensured that no water enters the NTC thermistors (e.g. through plug terminals). For measurement purposes (checking the specified resistance vs. temperature), the component must not be immersed in water but in suitable liquids (e.g. Galden).
- Avoid dewing and condensation.
- Be sure to provide an appropriate fail-safe function to prevent secondary product damage caused by malfunction (e.g. use VDR for limitation of overvoltage condition).

This listing does not claim to be complete, but merely reflects the experience of TDK Electronics AG.

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